



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3278-041
Job Sheet 178373



Part No: D3278-041

Job Qty: 4 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/31/18	0.00	0.00	Start Up Small Fab-2	DAS 6	MAY 31 2018
100	Small Fab	4 pcs		5/31/18	0.00	0.16	Small Fab-3	9-89	
110	QC	4 pcs		5/31/18	0.00	0.00	QC5		
120	Small Fab	4 pcs		5/31/18	0.00	0.16	Small Fab-3		
130	QC	4 pcs		5/31/18	0.00	0.00	QC5		
140	Packaging	4 pcs		5/31/18	0.00	0.00	Packaging3-1	DAS 21	
150	QC21-SA	4 Ea		5/31/18	0.00	0.00	QC21		MAY 31 2018

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3278-1	Support	4 Ea (1 ea)	90-Start up Operation	SO73701
D3278-2	Support	4 Ea (1 ea)	90-Start up Operation	SO75492
D3278-3	Spacer	4 Ea (1 ea)	90-Start up Operation	SO73701
MS20426AD3-6	Rivet	16 Ea (4 ea)	100-Small Fab	F1137788-2
AN4-13A	Bolt	8 Ea (2 ea)	120-Small Fab	SO55949
D2230-1	Mounting Lug	8 Ea (2 ea)	120-Small Fab	SO65863
MS21042L4	Nut	8 Ea (2 ea)	120-Small Fab	SO75984
NAS1149D0463J	Washer	16 Ea (4 ea)	120-Small Fab	SO62379

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Container No: S076686



Part: D3278-041

Job No: 178373

Serial No/Batch: S076686

Revision:

Inspector:

Exp Date:

05/31/2018

Instructions:

Date: 05/31/18



Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3278-1	4	90	0
	D3278-2	4	101	0
	D3278-3	4	78	0
100-Small Fab	MS20426AD3-6	16	728	0
120-Small Fab	AN4-13A	8	1,544	0
	D2230-1	8	201	0
	MS21042L4	8	3,074	0
	NAS1149D0463J	16	6,054	0
Part Specifications				
Specifications could not be found.				

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